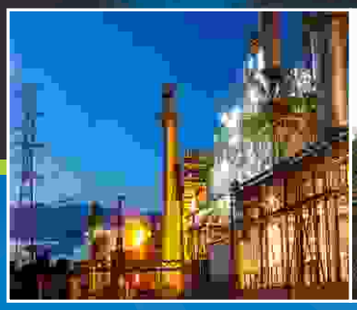
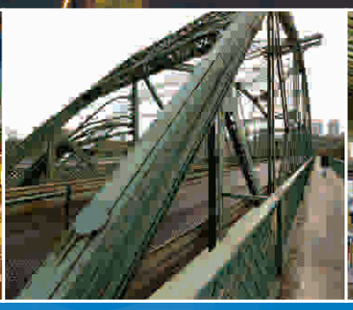
DIFFUSION ENGINEERS LIMITED





DIFFUSION
Innovative superconditioning solutions

WELDING & CUTTING SOLUTIONS
EQUIPMENT CATALOGUE

DIFFUSION
Innovative superconditioning solutions

DIFFARC RANGE (IGBT)

MMA / ARC Welding
IGBT INVERTER TECHNOLOGY

1 Phase | 50/60 Hz | DC | CE | CCC

DW200i

PRODUCT SPECIALITY

DW 200i, DW 315G & DW 400G

1. With the function of auto-compensation against power fluctuation. And the output welding current will be stable.
2. Having the function of auto-protection against over-voltage and over-current.
3. Having powerful arc-force.
4. Reliable quality with small dimension and weight as well as high efficiency.
5. Able to weld basic and acid electrodes.
6. Applicable to low carbon steel, medium carbon steel and alloy steel
7. Saves power bill by 65% as compared to transformer based welding machines.

DW400i, DW500i & DW630i

1. The transformer core is made of high-tech material based on Nanotechnology
2. The tri-proof (water, dust and eroding proof) cooling system raised the reliability and duty-cycle of the key components.
3. Having the fan stand by function.
4. With OCV as high as 70V, able to weld basic and acid electrodes.
5. The duty-cycle is higher than 60% when the temperature of the operation surrounding is around 40°C. Capable to operate outdoors.
6. The maximum output efficiency is 85%. By using the advanced electro-circuit for power factor compensation, the max power factor could be as high as 0.93.
7. EMC electro-circuit added to reduce the pollution to the electric network.
8. With digital display of the welding current and remote control for option.
9. Saves power bill by upto 65% as compared to transformer based welding machines.

3 Phase | 50/60 Hz | DC | CE | CCC

DW 315G

3 Phase | 50/60 Hz | DC | CE | CCC

DW 400G

With VRD Option

3 Phase | 50/60 Hz | DC | CE | CCC

DW400i

3 Phase | 50/60 Hz | DC | CE | CCC

DW500i

3 Phase | 50/60 Hz | DC | CE | CCC

DW630i

DIFFARC RANGE (IGBT)

DIFFUSION
Innovative superconditioning solutions

DIFFARC RANGE - MMAW/ARC WELDING

Parameter/Model	DW200i	DW315G	DW 400G	DW400i	DW500i	DW630i
Input Voltage (V)	1phase, AC 220 ± 15%	AC 415 ± 15%	AC 415 ± 15%	AC 415 ± 15%	AC 415 ± 15%	AC 415 ± 15%
Frequency (Hz)	50/60Hz	50/60Hz	50/60Hz	50/60Hz	50/60Hz	50/60Hz
Rated Input Current (A)	43.6	19.7	24	27.6	38.4	53.1
No Load Voltage (V)	58	68	68	68	72	72
Output Current Range (A)	20-200	30-315	40-400	40-400	50-500	50-630
Rated Output Voltage (V)	28	32.6	36	36	40	44
Duty Cycle (%)	60	60	60	100*	100*	100*
No- Load Loss (W)	40	80	80	100	300	300
Efficiency (%)	80	85	85	85	85	85
Power Factor	0.73	0.93	0.93	0.93	0.93	0.93
Insulation Grade	F	F	F	F	F	F
Housing Protection Grade	IP 21 S	IP 21 S	IP 21 S	IP 21 S	IP 21 S	IP 21 S
Net Weight (kg)	8	23	20	38	40	54
Dimensions (mm)	375x155x232	565x306x432	515x262x468	565x286x432	650x300x615	670x337x617
Plate thickness (mm)	2.0-6.0	2.0 -16.0	2.0-18.0	2.0-20.0	2.0-22.0	2.0-25.0
Welding Rod Diameter (mm)	1.5/2.5/3.15	1.5/2.5/3.15 /4.0/5.0	2.5/3.15/4.0/5.0	3.15/4.0/5.0	3.15/5.0/6.0	3.15/4.0/6.0 /8.0

* 100% Duty cycle when ambient temperatures are below 40deg C.

Standard accessories

Electrode holder with 3M cable

Earth clamp with 3M cable

Optional accessories

Welding Mask

Welding glove

Slag Remover

DIFFUSION
Innovative superconditioning solutions

DIFFARC RANGE (IGBT/MOSFET)
INVERTER TECHNOLOGY

DW 315 P AC/DC

3 Phase
50/60 Hz
DC
CE
CCC

AC / DC PULSE TIG & MMA

DW315 P AC/DC

1. Inverter gas shielded welding power source utilised high power component MOSFET to transfer 50/60HZ frequency upto 100 KHZ then reduce the voltage and commutate and output high power voltage via PWM technology.
2. Multi-fuction: AC/DC TIG and AC/DC pulse TIG.
3. With special AC control electro circuit. AC current is ranging from 5 A to 315A. Good arc concentration guarantees the beautiful welding performance.
4. The frequency of the pulse ranges from 0.5 to 50 HZ. Pulse peak, base current, Vale Value Current and width of clean pulse are adjustable.
5. Arc-start current, crater current, current rising and down-sloping are all adjustable.
6. With the fuction of 2T/4T making the welding operation more convenient.
7. Complete protection against phase-missing, over voltage, low voltage, over current, over heat.
8. With connectors for remote control. The customers can choose pedal to adjust current.
9. The first and second inverters are placed on two different levels. Duct-proof, reliable and easy for maintenance.
10. Able to work even the power line is not stable. Applicable for input voltage from 380/V to 430V.
11. Saves power bill by upto 55% as compared to conventional machines.

DW200TM

1 Phase
50/60 Hz
DC
CE
CCC

TIG / MMA Welding

DW 200 TM & DW 400 i TM

1. Digital display of welding current adjustment. Direct and convenient
2. Having the function of auto-protection against over-voltage and over-current.
3. Based on the inverter technology. With the function of TIG and ARC.
4. Easy to start the arc; with stable welding current; reacting fast; with no noise, little spatter and little magnetic bias to make welding seam beautiful.
5. Reliable and energy - saving. Convenient to take around with small dimension and weight.
6. Suitable for the welding of stainless steel, carbon steel, copper, etc.
7. Saves power bill by upto 55% as compared to conventional at machines.

DW400iTM

3 Phase
50/60 Hz
DC
CE
CCC

DIFFARC RANGE (IGBT/MOSFET)

DIFFUSION
Innovative superconditioning solutions

	AC / DC PULSE TIG	TIG / MMA Welding	
Parameter/Model	DW315P AC/DC	DW200TM	DW 400iTM
Input Voltage (V)	AC 415 ± 15%	AC 220 ± 15%	AC 415 ± 15%
Frequency (Hz)	50/60Hz	50/60Hz	50/60Hz
Rated Input Current (A)	12-13.6	43/28	27.6/20
No –Load Voltage (V)	60	56	70
Output Current Range (A)	ARC 20-200/TIG 20-315	10-200	20-400
Rated Output Voltage (V)	22.6	28/18	36/26
Duty Cycle (%)	60	60	100*
No- Load Loss (W)	2-10	40	100
Arcing Way	HF/Transfer	Transfer/ HF	Transfer /HF
Efficiency (%)	85	80	85
Power Factor	0.93	0.73	0.93
Insulation Grade	F	F	F
Housing Protection Grade	IP 21 S	IP 21 S	IP 21 S
Net Weight (kg)	34	9	29.5
Dimensions (mm)	570x364x302	375x155x232	550x280x545
Recommended Plate thickness (mm)	0.8-16.0	ARC: 1.0-6.0 TIG: 0.3-5.0	ARC: 2.0-16.0 TIG: 0.5-12.0

* 100% Duty cycle when ambient temperatures are below 40deg C.

Product Purchase Guide

Base Material	Plate Thickness(mm)	Welding Process	Current Range(A)	Applicable Model
Carbon steel, Stainless steel, Low-alloy steel	0.3-5.0	DC TIG	10-200	DW 200TM
	0.8-16	DC TIG	ARC 20-200/TIG 20-315	DW 315P
	0.3-20	DC TIG	20-400	DW 400TM

Standard accessories


4M TIG torch WP-17/WP-26/WP-18


Electrode holder with 3M cable


Earth clamp with 3M cable


3M gas hose


4 pcs hose clamp

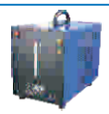
Optional accessories


Argon regulator


Welding helmet


Welding glove


Slag Remover


Water cooling system for WP-18 torch

DIFFUSION
Innovative superconditioning solutions

DIFFARC SERIES (MOSFET)
INVERTER TECHNOLOGY

MIG WELDING

DW300 i

3 Phase | 50/60 Hz | DC | CE | CCC

DW250 i

3 Phase | 50/60 Hz | DC | CE | CCC

PRODUCT SPECIALITY

DW300 i & DW250 i

1. Small and light : with the mid-frequency transformer which is extremely than the traditional welding power sources :
2. Efficient and energy-saving : because inverter welders reduce the wasted power by using less copper and steel. Over one third power consumption will be save because the efficiency is 80% to 85% while the power factor is as high as 0.93.
3. Having step-less adjustment for welding current and voltage. Different requirement of different welding technique will be reached.
4. Stable welding with small spatter and outstanding welding performance.
5. With the function of auto-compensation against power fluctuation.
6. Design separately; suitable for welding at high place or special position.

Parameter/Model	DW250 i	DW300 i
Input Voltage (V)	AC 415 ± 15%	AC 415 ± 15%
Frequency (Hz)	50/60Hz	50/60Hz
Rated Input Current (A)	12.7	16.7
Output Current Range (A)	50-250	50-300
Rated Output Voltage (V)	16.5-26.5	16.5-29
Duty Cycle (%)	60	60
Efficiency (%)	85	85
Power Factor	0.93	0.93
Insulation Grade	F	F
Post flows (sec)	1	1
Type of Wire Feeder	Separated	Separated
Wire Diameter (mm)	0.8/1.0	0.8/1.0
Wire Feeding Speed (m/min)	2.5-13	2.5-13
Housing Protection Grade	IP 21 S	IP 21 S
Plate thickness	0.8+	0.8+
Net Weight (kg)	15	18
Dimensions (mm)	505x203x375	505x203x375

Standard accessories

3M Euro connector MIG torch

Earth clamp with 3M cable

3M gas hose

CO_2 regulator

Product Purchase Guide

Base Material	Welding Process	Wire Diameter(mm)	Current Range(A)	Applicable Model
Carbon steel, Stainless steel, Low-alloy steel	CO2/MAG	0.8/1.0	50-250	DW 250i
	CO2/MAG	0.8/1.0	50-300	DW 300i

SUBMERGE ARC WELDING MACHINE
IGBT Technology

DIFFUSION
Innovative superconditioning solutions

DW 1000

PRODUCT SPECIALITY

1. IGBT High frequency Inverter Technology is used upto 20 KHz Inverter frequency provides that dynamic responce.
2. The PWM control method guarantees the quality and stable performance.
3. Digital display of current and voltage adjustment before welding. Direct and convenient.
4. Applicable for all the welding positions as the welding current will be automatically adjusted when the stretching length is not more than 30mm.
5. Stable welding with strong capability against power fluctuation (380V-450V).
6. Saves power bill by upto 50% as compared to conventional machines.
7. Applicable to MMA/SAW Welding with Solid flux cored welding wire at differant welding specification.

Product Parameter

Parameter / Model	DW1000
Input Voltage(V)	AC415±15%
Frequency(HZ)	50/60
Rated Input current(A)	84.3
No-load Voltage(V)	72
Output Current Range(A)	100-1000
Rated Output Current(V)	44
Arc Force Current Range(A)	0-100
Duty cycle(%)	100
No-load Loss(W)	300
Efficiency(%)	85
Power Factor	0.93
Insulation Grade	F
Housing Protection Grade	IP 21 S
Net Weight(kg)	85.5
Packing Dimension(mm)	800x455x785

Standard accessories

Product Purchase Guide

Base Material	Plate Thickness(mm)	Wire Diameter	Current Range(A)	Applicable Model
Carbon steel, Stainless steel, Low-alloy steel	8.0-20.0	4.0/5.0	100-1000	DW1000

DIFFUSION
Innovative superconditioning solutions

DIFFARC SERIES (IGBT)
INVERTER TECHNOLOGY
MIG / MAG / MMA WELDING

DW350i MIG/MAG

3 Phase | 50/60 Hz | DC | CE | CCC

PRODUCT SPECIALITY

DW350i MIG, DW400i MIG, DW500i MIG & DW630i MIG

1. IGBT High frequency Inverter Technology is used upto 20 KHz Inverter frequency provides that dynamic responce.
2. The PWM control method guarantees the quality and stable performance.
3. Digital display of current and voltage adjustment before welding. Direct and convenient.
4. Applicable for all the welding positions as the welding current will be automatically adjusted when the stretching length is not more than 30mm.
5. Stable welding with strong capability against power fluctuation (380V-450V).
6. Saves power bill by upto 50% as compared to conventional machines.
7. Applicable to Co2 MIG/MAG Welding with Solid flux cored welding wire at different welding specification.

DW400i MIG/MAG

3 Phase | 50/60 Hz | DC | CE | CCC

DW500i MIG/MAG

3 Phase | 50/60 Hz | DC | CE | CCC

DW630i MIG/MAG

3 Phase | 50/60 Hz | DC | CE | CCC

DW630i Flux Cord Feeder

3 Phase | 50/60 Hz | DC | CE | CCC

DIFFARC SERIES (IGBT)

DIFFUSION
Innovative superconditioning solutions

MIG / MAG / MMA WELDING

Parameter/Model	DW350i MIG	DW 400i MIG	DW500i MIG	DW630i MIG	DW630i Flux Cord Feeder
Input Voltage (V)	AC 415 ± 15%	AC 415 ± 15%	AC 415 ± 15%	AC 415 ± 15%	AC 415 ± 15%
Frequency (Hz)	50/60Hz	50/60Hz	50/60Hz	50/60Hz	50/60Hz
Rated Input Current (A)	18	26	32	47	47
Output Current Range (A)	50-350	50-400	80-500	100-630	100-630
Rated Output Voltage (V)	16.5-31.5	16.5-34	18-39	19-44	19-44
Duty Cycle (%)	60	100%	100*	100*	100*
Efficiency (%)	85	85	85	85	85
Power Factor	0.93	0.93	0.93	0.93	0.93
Insulation Grade	F	F	F	F	F
Wire Feeder	Separate interface	Separate interface	Separate interface	Separate interface	Separate interface
Wire Feeding Speed (m/min)	3-15	3-15	3-15	3-15	3-20
Wire Diameter(mm)	0.8/1.0/1.2	0.8/1.0/1.2	1.0/1.2/1.6**	1.0/1.2/1.6**	1.6/2.0/2.4/2.8**
Post Flows (sec)	1.5± 0.5	1.5± 0.5	1.5± 0.5	1.5± 0.5	1.5± 0.5
Housing Protection Grade	IP 21 S	IP 21 S	IP 21 S	IP 21 S	IP 21 S
Output Cable(mm2)	35+	35+	50+	70+	90+
Net Weight (kg)	30	36	42	42	42
Dimensions (mm)	555x263x440	515x265x405	685x302x660	685x302x660	685x302x660

*100% Duty cycle when ambient temperatures are below 40deg C
**with addition configuration wire diameter 2.0/2.4/2.8mm can be used in 500i MIG & 630i MIG only.

Product Purchase Guide

Base Material	Welding Process	Wire Diameter(mm)	Current Range(A)	Applicable Model
Carbon steel, Stainless steel, Low-alloy steel	CO2/MAG	0.8/1.0/1.2	40-350	DW350I MIG
	CO2/MAG	0.8/1.0/1.2	50-400	DW400I MIG
	CO2/MAG	1.0/1.2/1.6	50-500	DW500I MIG
	CO2/MAG	1.0/1.2/1.6	100-630	DW630I MIG
	Flux Cord	1.6/2.0/2.4/2.8	100-630	DW630I MIG (F)

Standard accessories


3M Euro connector MIG torch


Earth clamp with 3M cable


3M gas hose


4 pcs hose clamp

Optional accessories


CO_2 regulator


Welding helmet


Welding glove


Electrode holder with 3M cable


Wire feeder CS-501BX

DIFFUSION
Innovative superconditioning solutions

DWCUT SERIES (IGBT/MOSFET)
INVERTER TECHNOLOGY
AIR PLASMA CUTTING

1 Phase | 50/60 Hz | DC | CE

3 Phase | 50/60 Hz | DC | CE

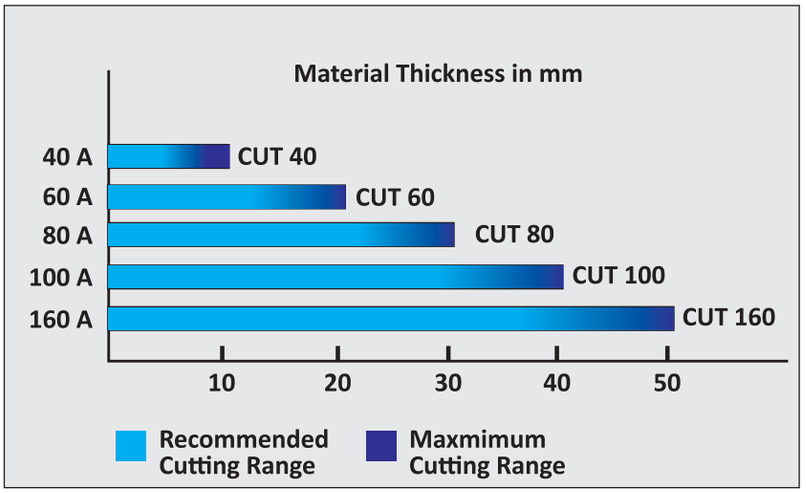
3 Phase | 50/60 Hz | DC | CE

3 Phase | 50/60 Hz | DC | CE

3 Phase | 50/60 Hz | DC | CE

SALIENT FEATURES :

1. Able to cut metal plates in various routes.
2. Outstanding cutting performance. Especially suitable for cutting steel, stainless steel, aluminum and copper.
3. Widely used in iron structure construction, manufacture and automobile maintenance.
4. Improved cooling method for the cutting torch, greatly makes the cutting consumables more endurable.
5. Using air pressure adjusting equipment, able to operate when the external air pressure is too high.
6. The cutting precise current is continuously adjustable.
7. With protection of electro circuit against over current, over voltage and low-voltage. Safety in operation is assured.



DWCUT SERIES (IGBT/MOSFET)

DIFFUSION
Innovative superconditioning solutions

Plasma Cutting Machine

Parameter/Model	DWCut40	DWCut60	DWCut80G	DWCut100	DWCut160
Input Voltage (V)	1phase, AC 220 ± 15%	AC415 ± 15%	AC415 ± 15%	AC415 ± 15%	AC415 ± 15%
Frequency (Hz)	50/60Hz	50/60Hz	50/60Hz	50/60Hz	50/60Hz
Rated Input Current (A)	30	12	17.2	23.1	44.3
No Load Voltage (V)	230	240	311	311	307
Output Current Range (A)	20-40	20-60	20-80	20-100	20-160
Rated Output Voltage (V)	96	104	112	120	144
Duty Cycle (%)	60	60	60	60	60
No- Load Loss (W)	40	60	60	80	100
Efficiency (%)	85	85	85	85	85
Power Factor	0.73	0.93	0.93	0.93	0.93
Insulation Grade	F	F	F	F	F
Housing Protection Grade	IP 21 S	IP 21 S	IP 21 S	IP 21 S	IP 21 S
Net Weight (Kgs)	9	19	25	36.5	60
Dimensions (mm)	375x153x232	480x204x303	515x263x372	560x370x350	670x337x617
Recommended Air Pressure (Bar)	4-5	4-5	4.5-5.5	4.5-5.5	4.5-5.5

Product Purchase Guide

Base Material	Plate Thickness(mm)	Arcing Way	Current Range(A)	Applicable Model
Carbon steel, Stainless steel, Low-alloy steel	1.0-10.0	Contact	20-40	CUT40
	1.0-20.0	Contact	20-60	CUT60
	1.0-30.0	Transfer	20-80	CUT80G
	1.0-40.0	Transfer	20-100	CUT100I
	1.0-50.0	Transfer	20-160	CUT160

Standard accessories


5M plasma cutting torch


Earth clamp with 3M cable


3M gas hose


4 pcs hose clamp


Air regulator

Optional accessories


Cutting Goggle

DIFFUSION
Innovative superconditioning solutions

FLUX CORED WIRED FEEDER
INVERTER TECHNOLOGY

FEATURES :

- Operates on open-circuit and arc voltages
- Voltage-sensing control circuit with CC/CV switch
- Polarity insensitive
- High-torque, 24 VDC drive motor with two gear-driven drive rolls
- Solid-state speed control and brake circuit
- Overload protection
- Quick-change drive rolls and quick connect
- Insulated gun-holding bracket

Processes

Flux Cored (FCAW) Welding (Gas and self-shielded)

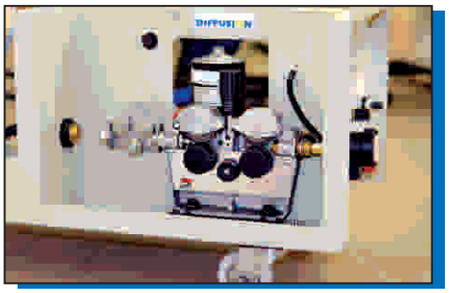
MIG (GMAW) Welding

Heavy Industrial

CC CV DC

(Use with CC/CV DC Power Sources.)

FRONT VIEW



SIDE VIEW

Input Voltage	Single Phase; 220 +/-10% VAC; 50/60Hz
Wire Feed Rate	0-20m/min
Feeding Direction	FD4- Forward FD4 Super- Forward & Reverse.
Coil/ Spool size	S -15Kgs or B30Kgs
Torch	RB 61 GD , Air- cooled, 3m
Duty Cycle	100% at 800Amps
Torch Neck	Bent Type
Polarity	Welding Torch - (+) Pole; Work Piece- (-) Pole.
Electrode Diameter Recommended	1.6mm, 2.0mm, 2.4mm & 2.8mm
Roller Type	V- Knurling Type - 1 set (4nos); Hardened; 2 Fixed – 2 Movable
Gas Flow Rate (Allowable)	20 Litres Per Minute
Dimensions	350x 380x 750
Weight *(w/o spool)*	34Kgs

WATER COOLER / RADIATOR

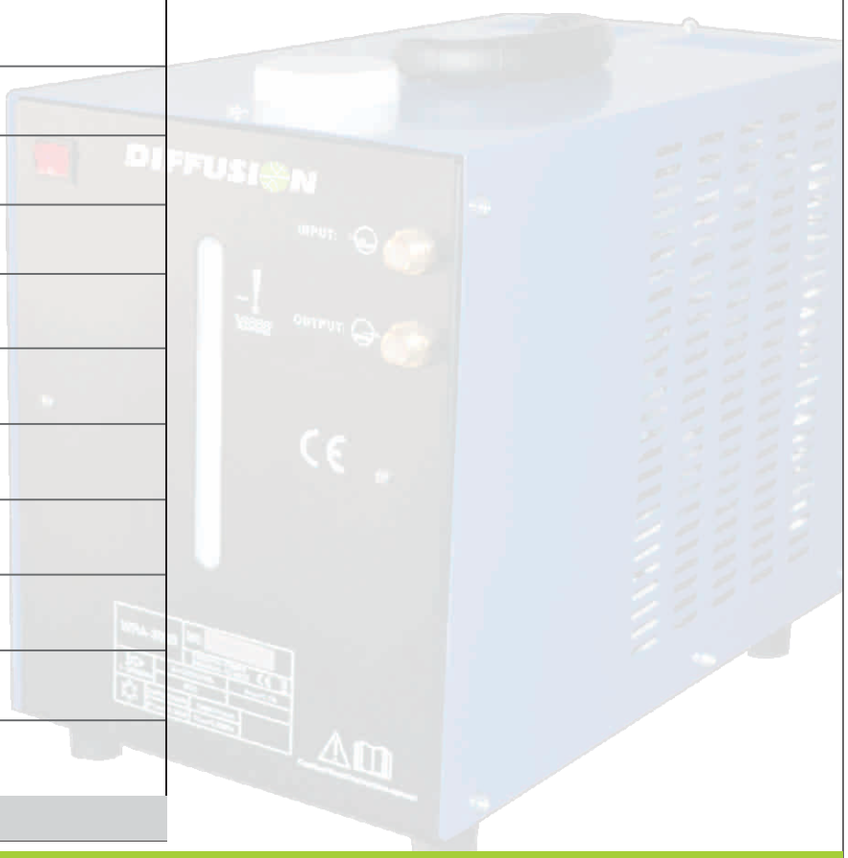
DIFFUSION
Innovative superconditioning solutions

1 Phase
50 60 Hz
DC
CE
CCC

Introduction :
Adopted Italian Water Sealed, High-powered Stainless Steel Pump, With Our More Than Ten Years' Welding Experience, The Water Cooler Enjoy Superior Quality And Capability.

Features :
Stainless Steel (long Life For Torch) Pump, Corrosion Free.
No Priming Required, Quick Fill In & Drain Out Simple Maintenance 200mm Fan For The Big Radiator, No Water Leakage Guarantee.

Model	Water Cooler 1901-X
Input Voltage	1 Phase AC 220 ± 15%
Frequency (Hz)	50 / 60 Hz
HP	0.5
KW	0.37
H Max	30 Mtr.
Q Max	8 Ltr. / Min.
Cooling Capacity	1 Ltr. / Min.
Outlet Pressure	0.3 Mpa
I Max	3.1 Amp.
Housing Protection Grade	IP 21 S
Insulation Grade	F
Cooling Type	Air Cool

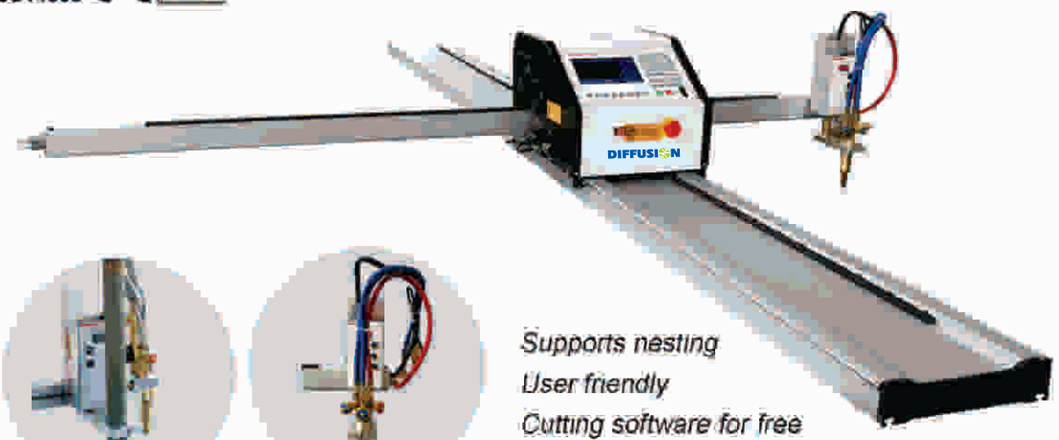


DIFFUSION
Innovative superconditioning solutions

PORTABLE CNC PROFILING MACHINE

ISO9001:2008
ISO14000

POWER-E



Plasma Cutting

Flame Cutting

Supports nesting
User friendly
Cutting software for free
72h pre-delivery test
Professional customer service, 24h/7d !

ECONOMICAL TYPE, STRENGTH KEEP!

Input Power	180W 110/220 V 60/50 Hz
Display	7 " Color LCD
Effective Cutting Range	X-Axis:1500 mm Y-Axis:3000 mm
Moving Speed	0 – 4000 mm/min
Cutting Thickness	(Flame) 5 – 150 mm (Plasma) Depends on plasma power source
Total Machine Weight	70.5 kg
Mode of Cutting	Flame or Plasma
Combustive Gas	Oxygen
Combustive Gas Pressure	Max 1.5 Mpa
Cutting Speed	0 – 600 mm/min (Flame) 0-3000 mm/min (Plasma)
Cutting Software	Fast CAM Standard Version
Arc voltage sensing THC	Optional

PORTABLE CNC PROFILING MACHINE

DIFFUSION
Innovative superconditioning solutions

Reliable, 10 years best-selling machine!——Economical version of POWER

Easy for maintenance

High quality components and external ports

High quality built-in THC system (optional)

Powerful CNC Controller

SteelTailor portable controller is a powerful CNC controller with many new features

- Built-in library of commonly used figures
- Break-point &power-cut restoration
- Returning to reference point
- Kerf compensation
- Revolving
- Mirror image

Compared to similar products

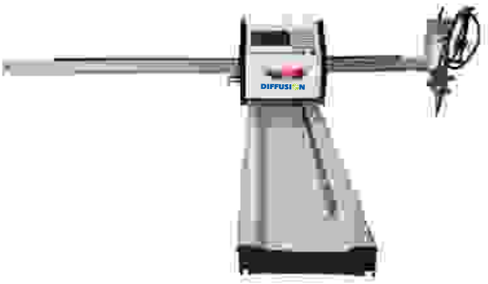
POWER-E Quality

=

Better components + Strict standard +100% Manual inspection

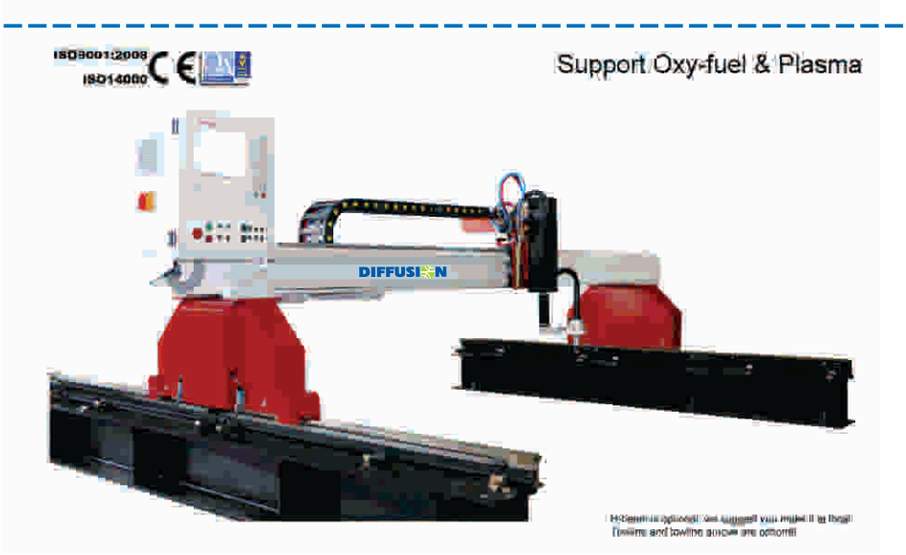
Long service time + High capacity + High precision

Reliability



DIFFUSION
Innovative superconditioning solutions

CNC PROFILING MACHINE



Note : The above picture is for reference only and not the machine being offered.

▪ Configuration:

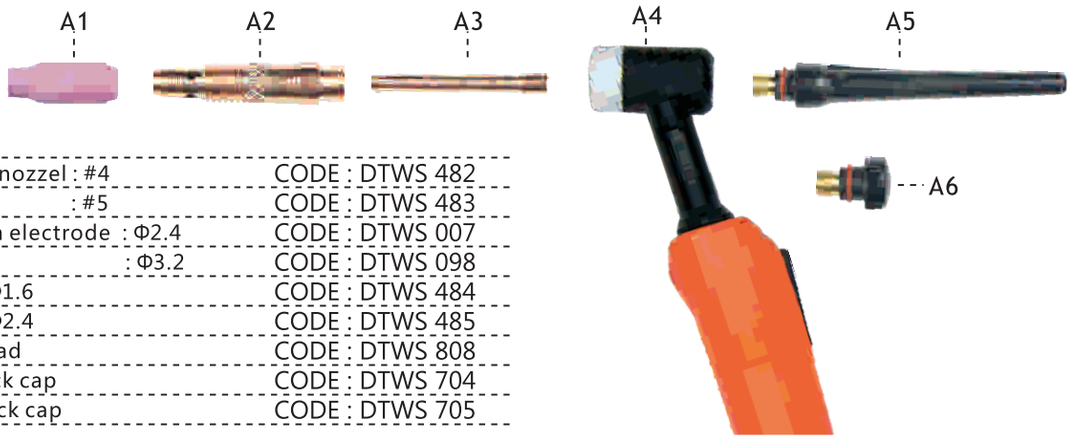
Items	Description
Controller	FL2300 integrated THC
Servo Drive	Panasonic servo motor
Plasma THC Mode	Controller integrated THC
Oxy-fuel THC Mode	Oxy-fuel torch automatically lifting (optional: capacitance oxy-fuel THC)
Longitudinal and Transverse Positioning	Guide rail, rack, pinion, towline
Length of Guide Rail	2m is one unit
Longitudinal/Transverse Channel / Cable Transmission	Towline
Plasma Torch Holder	Standard: 1 set
Software	FastCAM professional version(Standard) /Libellula(Optional)
H-beam, towline and towline groove	Optional
Drilling function	Optional

▪ Technical Parameters

Items	Description
Power Supply	Single phase, AC220 V/110V, 50/60 Hz, 2KW
Effective Cutting Width (transverse)	3000mm
Effective Cutting Length (longitudinal)	3000 mm to 19000 mm (rail 2m)
Maximum Dry Speed	12000mm/min
Torch Lifting Distance	200mm
Machine Height	1560mm
Machine Length	Effective cutting length +2000mm
Machine Width	4500mm
Positioning accuracy	±0.5mm
Repeatability	±0.2mm
Cutting Thickness	Oxy-fuel: (piercing cutting) 5-80mm Plasma: Depend on plasma power source
Longitudinal Driving Method	Dual Drive
Types of Cutting Material	Carbon steel/ stainless steel / aluminum

TIG/FD4 TORCH CONSUMABLE

DIFFUSION
Innovative superconditioning solutions



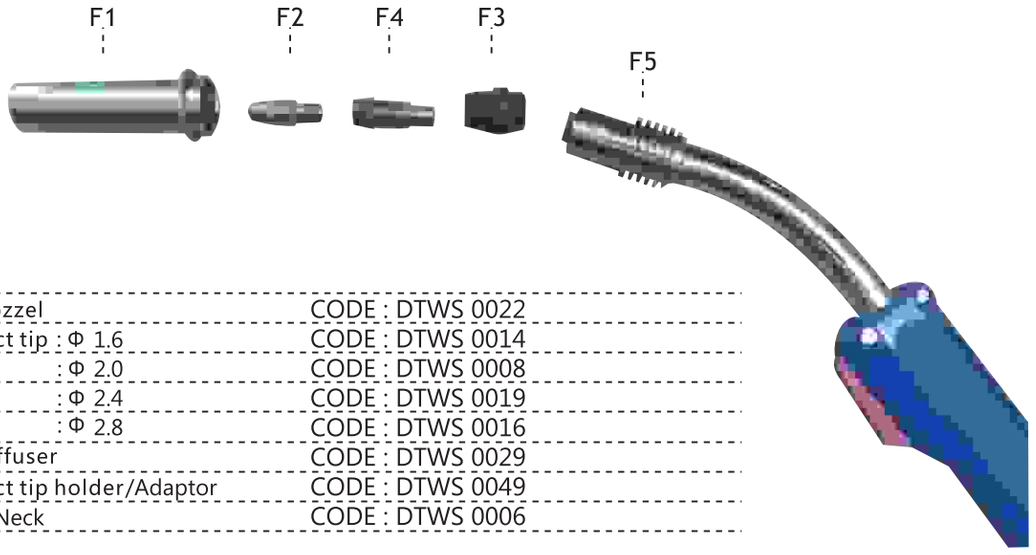
A1	Ceramic nozzel : #4	CODE : DTWS 482
	: #5	CODE : DTWS 483
A2	Tungsten electrode : Φ2.4	CODE : DTWS 007
	: Φ3.2	CODE : DTWS 098
A3	Collet : Φ1.6	CODE : DTWS 484
	: Φ2.4	CODE : DTWS 485
A4	Torch head	CODE : DTWS 808
A5	Long back cap	CODE : DTWS 704
A6	Short back cap	CODE : DTWS 705

DW 200 TM
WP-17 TIG Torch

DW 315 P
WP-26 TIG Torch

DW 400 TM
WP-18 TIG Torch

FD4 Torch



F1	Gas nozzel	CODE : DTWS 0022
F2	Contact tip : Φ 1.6	CODE : DTWS 0014
	: Φ 2.0	CODE : DTWS 0008
	: Φ 2.4	CODE : DTWS 0019
	: Φ 2.8	CODE : DTWS 0016
F3	Gas diffuser	CODE : DTWS 0029
F4	Contact tip holder/Adaptor	CODE : DTWS 0049
F5	Swan Neck	CODE : DTWS 0006

DIFFUSION
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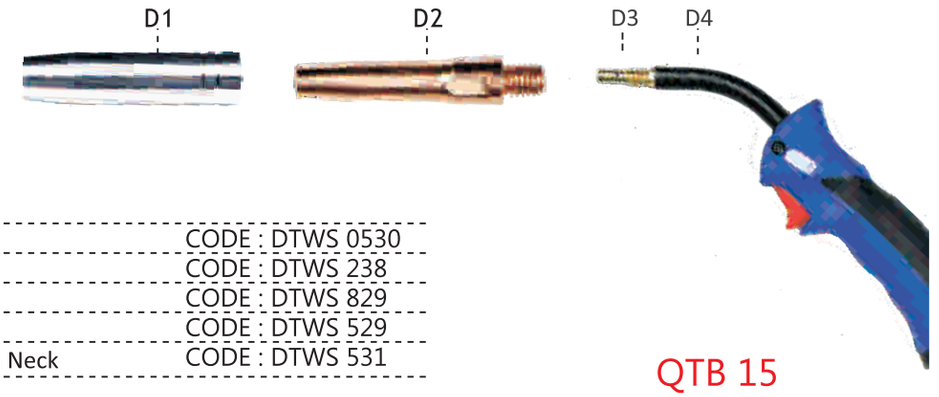
MIC TORCH CONSUMABLE

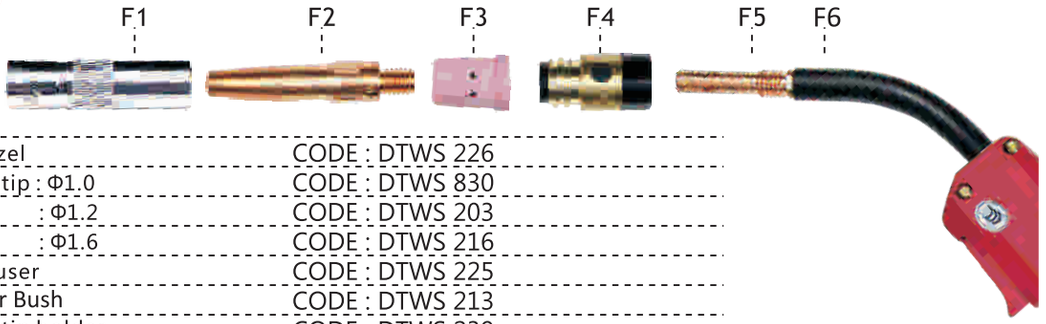
DW 250 / 300



D1	Gas nozzel	CODE : DTWS 0530
D2	Contact tip : Φ0.8	CODE : DTWS 238
	: Φ1.0	CODE : DTWS 829
D3	Contact tip holder	CODE : DTWS 529
D4	Torch head / Swan Neck	CODE : DTWS 531

QTB 15

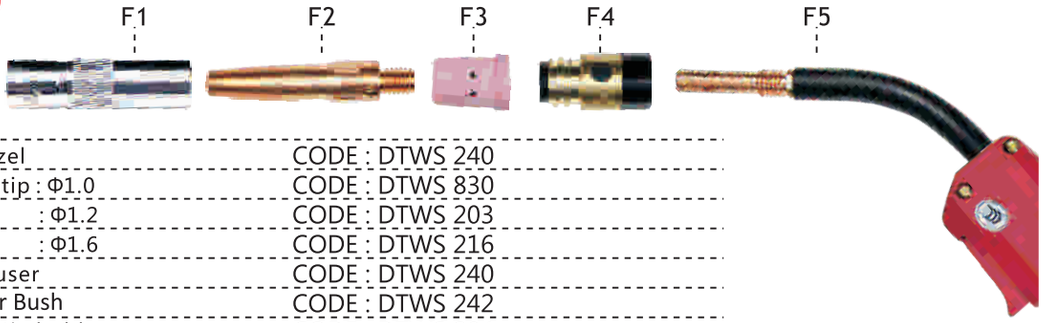
DW 350 / 400



F1	Gas nozzel	CODE : DTWS 226
F2	Contact tip : Φ1.0	CODE : DTWS 830
	: Φ1.2	CODE : DTWS 203
	: Φ1.6	CODE : DTWS 216
F3	Gas diffuser	CODE : DTWS 225
F4	Insulator Bush	CODE : DTWS 213
F5	Contact tip holder	CODE : DTWS 239
F6	Torch head / Swan Neck	CODE : DTWS 227

QTB 350 / 400

DW 500 / 630



F1	Gas nozzel	CODE : DTWS 240
F2	Contact tip : Φ1.0	CODE : DTWS 830
	: Φ1.2	CODE : DTWS 203
	: Φ1.6	CODE : DTWS 216
F3	Gas diffuser	CODE : DTWS 240
F4	Insulator Bush	CODE : DTWS 242
F5	Contact tip holder	CODE : DTWS 204
F6	Torch head / Swan Neck	CODE : DTWS 214

QTB 500

DC CE EMC ROHS

PLASMA TORCH CONSUMABLE

DIFFUSION
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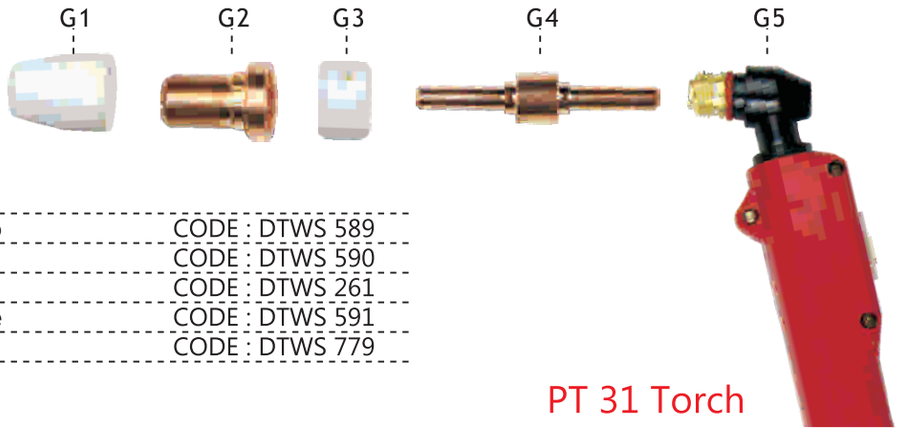
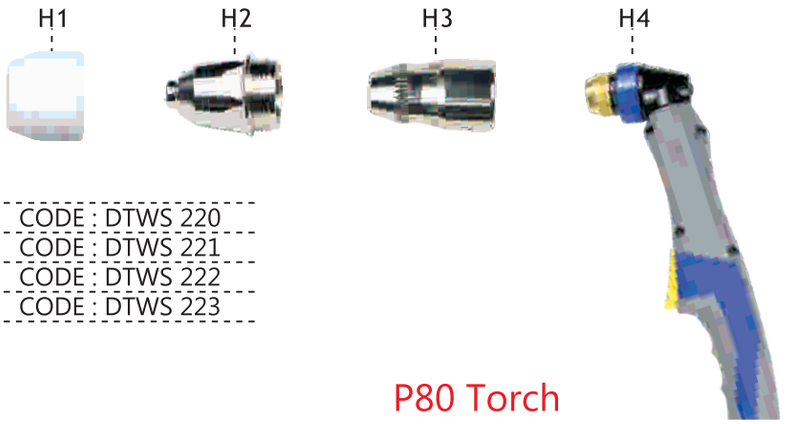
DW CUT 40



G1	Ceramic shield cup	CODE : DTWS 589
G2	Tip/Nozzle	CODE : DTWS 590
G3	Gas diffuser	CODE : DTWS 261
G4	Electrode /Cathode	CODE : DTWS 591
G5	Torch head	CODE : DTWS 779

PT 31 Torch

DW CUT 60/80/100



H1	Ceramic shield cup	CODE : DTWS 220
H2	Tip/Nozzle	CODE : DTWS 221
H3	Electrode /Cathode	CODE : DTWS 222
H4	Torch head	CODE : DTWS 223

P80 Torch

DW CUT 160

I1	Stand off guide	CODE : DTWS 832
I2	Outside nozzel	CODE : DTWS 716
I3	Tip /Nozzle	CODE : DTWS 538
I4	Air diffuser	CODE : DTWS 539
I5	Electrode /Cathode	CODE : DTWS 538
I6	Start cartridge	CODE : DTWS 717
I7	Torch head	CODE : DTWS 831

A141 Torch

DC CE EMC ROHS

DIFFUSION
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